Block Casting Numbers

Casting numbers on xpag and xpeg blocks, and earlier Morris/Wolseley Ten blocks. The xpeg(1500cc) blocks have a casting number of AEF 117, this is cast into the block on the front left hand side of the engine, behind the generator and up close to the side plate cover, they also have a diamond with a W inside it about 2-3 inches below this. (You might need a mirror to see these.)

The xpeg heads have AEF 118 stamped into the top of the head on the front right hand side.

The xpag blocks have 4 different casting numbers. The early blocks have casting number 24142 or 24146, then a bit later this changed to 24445 (these blocks have banana shape water passages), then they changed to 168421 (round hole water passages). These casting numbers are on the left hand side of the block. Also the early blocks had MG inside an octagon cast in to the front left hand side of the block.

The xpag heads had a casting number of 22952 (for the banana shape), then 168422 (for the round hole). The TD mark II and the TF (1250) heads (larger valves) had a casting number of 168425 with the 5 stamped instead of cast. All of these numbers are on the right hand side of the head towards the front.

The 22952 heads have $\frac{1}{2}$ " reach spark plugs, while the 168422 and 168425 heads have $\frac{3}{4}$ " reach spark plugs.

The early Morris/Wolseley Ten 1140 cc "X" blocks (oval water passages) have casting number 22500. Later post war 1140cc blocks have casting number 24144. Early 1140 cc heads (No centre oil drain hole) oval water passages, casting number 22812.

For more information on block casting numbers go to https://www.mgcc.co.uk/t-register/registers/t-type-chassis-and-engine-identification/